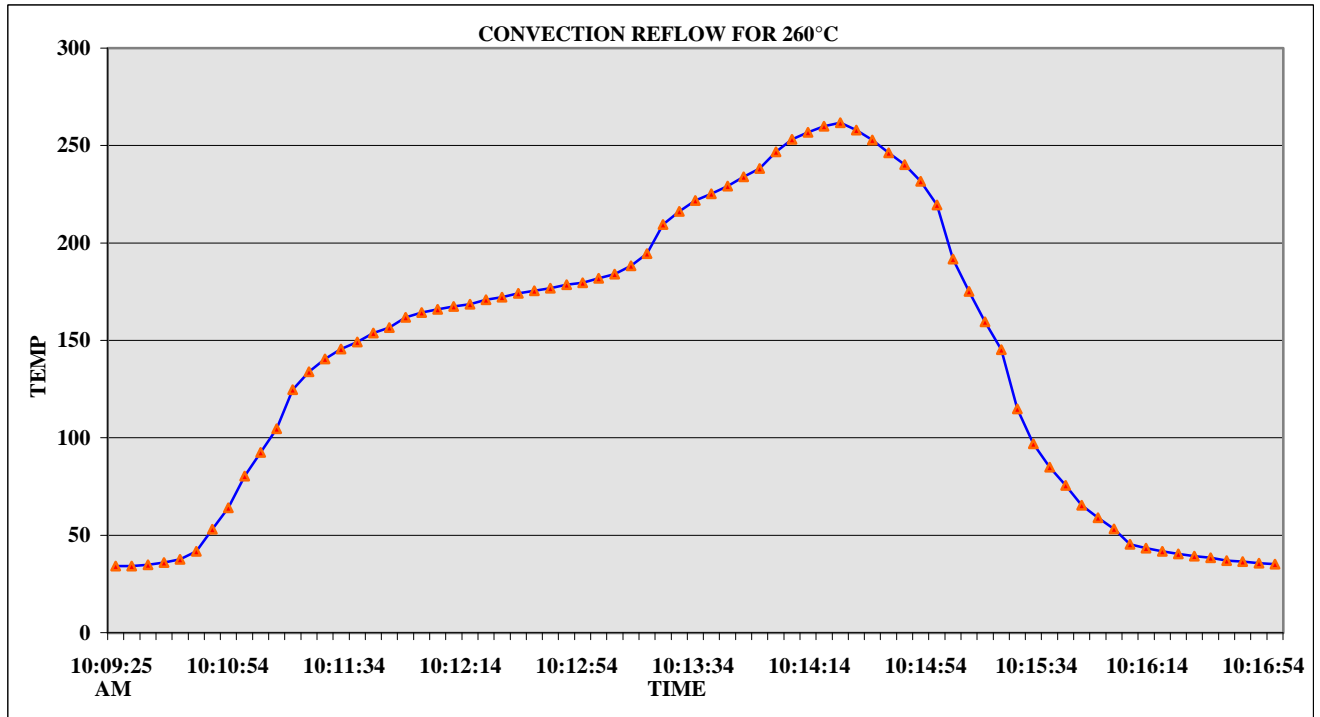


# CONVENTION REFLOW PROFILE CHART



- |   |   |                  |
|---|---|------------------|
| 1) AVERAGE RAMP-UP RATE (183°C TO PEAK)       | : | 1.1°C/SEC        |
| 2) PREHEAT TEMPERATURE 125 (+25)°C            | : | 25.5 SEC         |
| 3) TEMPERATURE MAINTAINED ABOVE 183°C         | : | 109.8 SEC        |
| 4) TIME WITHIN 5°C OF ACTUAL PEAK TEMPERATURE | : | 16.2 SEC         |
| 5) PEAK TEMPERATURE RANGE                     | : | 260°C TO 261.7°C |
| 6) RAMP-DOWN RATE                             | : | 1.5°C/SEC        |
| 7) TIME 25°C TO PEAK TEMPERATURE              | : | 4.15 MINUTES     |